

EQUIPMENT STATS*

FILLING CAPABILITIES: 105,600 TOTAL PIECES PER SHIFT

- Pod #1: 3 REB semi-auto fillers, 3 semi-auto labelers, 2 batch stamp, 1 induction sealer and 1 tamper seal: 36 pieces a minute (2 oz lotion/cream, label, batch stamp and tamper seal) 19,400 pieces per shift
- Pod #2: 4 REB semi-auto fillers, 4 semi-auto labelers, 1 batch stamp, 1 tamper seal: 45 pieces a minute (2 oz lotion/cream, label batch stamp and tamper seal) 24,300 pieces per shift
- REB Automated Line: 4 head filler, capper, labeler, induction sealer, batch stamp and retail boxing machine: 50 pieces a minute (cleanser or toner) 27,000 pieces per shift
- Norden Tube Filler #1: 45 tubes per minute (plastic or polyfoil) 24,300 pieces per shift
- Kalix Box Machine: 32,400 pieces per shift

MIXING CAPABILITIES (HOT OR COLD PROCESS): 2,465 GALLONS PER SHIFT

- 350 gallon stainless steel, steam jacketed, sanitary kettle with chiller: 700 gallons per shift
- 150 gallon stainless steel, steam jacketed, sanitary kettle with chiller: 300 gallons per shift
- 50 gallon stainless steel, steam jacketed, sanitary kettle: 100 gallons per shift
- 15 gallon stainless steel, steam jacketed, sanitary kettle: 60 gallons per shift

MIXING CAPABILITIES (COLD PROCESS ONLY)

- 120 gallon kettle: 360 gallons per shift
- 75 gallon kettle: 225 gallons per shift
- 35 gallon kettle (2): 140 gallons per shift
- 1-20 gallon mixer (12): 720 gallons per shift
- 40 gallon kettle (2): 160 per shift

*Equipment stats as of 01.01.10

